

# Questionnaire for selecting Brake Calipers

Edmayr Antriebstechnik GmbH  
 Thalham 20, 4880 St. Georgen im Attergau  
 Tel.: +43 7667 6840 Fax: +43 7667 20070  
[office@edmayr.at](mailto:office@edmayr.at) [www.edmayr.at](http://www.edmayr.at)



Please photocopy or use the PDF-File from our website!

Company: ..... Address: ..... Phone: ..... Fax: .....	Department: ..... Name: ..... Enquiry Ref.: ..... Date: ..... E-mail: .....				
<b>1. Application</b> <input type="checkbox"/> Stopping brake <input type="checkbox"/> Control brake <input type="checkbox"/> Holding brake					
<b>2. Function</b> <table style="width:100%; border: none;"> <tr> <td style="width:33%;">                     Activation:  <input type="checkbox"/> spring   <input type="checkbox"/> pneumatically  <input type="checkbox"/> hydraulically  <input type="checkbox"/> manually with threaded spindle  <input type="checkbox"/> manually with Pull Cable                 </td> <td style="width:33%;">                     Release:  <input type="checkbox"/> pneumatically  <input type="checkbox"/> hydraulically  <input type="checkbox"/> electromagnetically  <input type="checkbox"/> manually with Pull Cable   <input type="checkbox"/> spring  <input type="checkbox"/> non-releasing   <input type="checkbox"/> manually with threaded spindle  <input type="checkbox"/> manually with Pull Cable                 </td> <td style="width:33%;">                     Existing pressure:                      _____ bar                      _____ bar                       _____ bar                      _____ bar                 </td> </tr> </table>		Activation: <input type="checkbox"/> spring  <input type="checkbox"/> pneumatically <input type="checkbox"/> hydraulically <input type="checkbox"/> manually with threaded spindle <input type="checkbox"/> manually with Pull Cable	Release: <input type="checkbox"/> pneumatically <input type="checkbox"/> hydraulically <input type="checkbox"/> electromagnetically <input type="checkbox"/> manually with Pull Cable  <input type="checkbox"/> spring <input type="checkbox"/> non-releasing  <input type="checkbox"/> manually with threaded spindle <input type="checkbox"/> manually with Pull Cable	Existing pressure: _____ bar _____ bar  _____ bar _____ bar	
Activation: <input type="checkbox"/> spring  <input type="checkbox"/> pneumatically <input type="checkbox"/> hydraulically <input type="checkbox"/> manually with threaded spindle <input type="checkbox"/> manually with Pull Cable	Release: <input type="checkbox"/> pneumatically <input type="checkbox"/> hydraulically <input type="checkbox"/> electromagnetically <input type="checkbox"/> manually with Pull Cable  <input type="checkbox"/> spring <input type="checkbox"/> non-releasing  <input type="checkbox"/> manually with threaded spindle <input type="checkbox"/> manually with Pull Cable	Existing pressure: _____ bar _____ bar  _____ bar _____ bar			
<b>3. Friction block wear</b> Adjustment of brake      Control required? <input type="checkbox"/> Automatic <input type="checkbox"/> Manual <input type="checkbox"/> Yes <input type="checkbox"/> No					
<b>4. The following safety rules must be observed</b> ..... ..... .....					
<b>5. Type of machine</b> ..... .....					
<b>6. Part to be braked</b> ..... .....					
<b>7. Technical Data</b> <table style="width:100%; border: none;"> <tr> <td style="width:33%; vertical-align: top;"> <b>Stopping brake:</b>                      Required braking torque _____ Nm                      Required braking time _____ s                      Reduced mass inertia moment to be braked _____ kgm<sup>2</sup>                      Weight of linear masses to be braked _____ kg                      Transmission up to brake shaft    i _____                      Driving speed    v _____ m/s                      Chassis wheel diameter    D<sub>R</sub> _____ mm                      Angle of inclination    γ _____ °                      Speed before braking    n<sub>1</sub> _____ min<sup>-1</sup>                      Speed after braking    n<sub>2</sub> _____ min<sup>-1</sup>                      Idling speed    n _____ min<sup>-1</sup>                      Braking cycles per hour    z _____ h<sup>-1</sup> </td> <td style="width:33%; vertical-align: top;"> <b>Control brake:</b>                      Tension on winding material    F<sub>S</sub> _____ N                      Speed of material    v _____ m/s                      Max. winding diameter    d<sub>a</sub> _____ m                      Min. winding diameter    d<sub>i</sub> _____ m                      Length of feed reels    L _____ m                      Material to be wound                      _____                      _____                      Duration of operation    t _____ s                 </td> <td style="width:33%; vertical-align: top;"> <b>Holding brake:</b>                      Holding brake _____ Nm                      Please note the information given under braking torques and parking torques on page 132.                 </td> </tr> </table>		<b>Stopping brake:</b> Required braking torque _____ Nm Required braking time _____ s Reduced mass inertia moment to be braked _____ kgm <sup>2</sup> Weight of linear masses to be braked _____ kg Transmission up to brake shaft    i _____ Driving speed    v _____ m/s Chassis wheel diameter    D <sub>R</sub> _____ mm Angle of inclination    γ _____ ° Speed before braking    n <sub>1</sub> _____ min <sup>-1</sup> Speed after braking    n <sub>2</sub> _____ min <sup>-1</sup> Idling speed    n _____ min <sup>-1</sup> Braking cycles per hour    z _____ h <sup>-1</sup>	<b>Control brake:</b> Tension on winding material    F <sub>S</sub> _____ N Speed of material    v _____ m/s Max. winding diameter    d <sub>a</sub> _____ m Min. winding diameter    d <sub>i</sub> _____ m Length of feed reels    L _____ m Material to be wound _____ _____ Duration of operation    t _____ s	<b>Holding brake:</b> Holding brake _____ Nm Please note the information given under braking torques and parking torques on page 132.	
<b>Stopping brake:</b> Required braking torque _____ Nm Required braking time _____ s Reduced mass inertia moment to be braked _____ kgm <sup>2</sup> Weight of linear masses to be braked _____ kg Transmission up to brake shaft    i _____ Driving speed    v _____ m/s Chassis wheel diameter    D <sub>R</sub> _____ mm Angle of inclination    γ _____ ° Speed before braking    n <sub>1</sub> _____ min <sup>-1</sup> Speed after braking    n <sub>2</sub> _____ min <sup>-1</sup> Idling speed    n _____ min <sup>-1</sup> Braking cycles per hour    z _____ h <sup>-1</sup>	<b>Control brake:</b> Tension on winding material    F <sub>S</sub> _____ N Speed of material    v _____ m/s Max. winding diameter    d <sub>a</sub> _____ m Min. winding diameter    d <sub>i</sub> _____ m Length of feed reels    L _____ m Material to be wound _____ _____ Duration of operation    t _____ s	<b>Holding brake:</b> Holding brake _____ Nm Please note the information given under braking torques and parking torques on page 132.			
<b>8. Mounting of brake to the machine</b> <input type="checkbox"/> Parallel to brake disc <input type="checkbox"/> Right-angled to brake disc					
<b>9. Brake disc</b> <table style="width:100%; border: none;"> <tr> <td style="width:25%;">                     Required disc diameter _____ mm                      Max. permissible disc diameter _____ mm                 </td> <td style="width:25%;"> <input type="checkbox"/> Form F, without bore or roughbored  <input type="checkbox"/> Form F, with bore d<sub>F</sub><sup>H7</sup> _____ mm                 </td> <td style="width:25%;"> <input type="checkbox"/> Form B, without bore or roughbored  <input type="checkbox"/> Form B, with bore d<sub>B</sub><sup>H7</sup> with keyway _____ mm                 </td> <td style="width:25%;"> <input type="checkbox"/> Form S with Shrink Disc RLK 608 for clamping diameter d<sub>S</sub> _____ mm                 </td> </tr> </table>		Required disc diameter _____ mm Max. permissible disc diameter _____ mm	<input type="checkbox"/> Form F, without bore or roughbored <input type="checkbox"/> Form F, with bore d <sub>F</sub> <sup>H7</sup> _____ mm	<input type="checkbox"/> Form B, without bore or roughbored <input type="checkbox"/> Form B, with bore d <sub>B</sub> <sup>H7</sup> with keyway _____ mm	<input type="checkbox"/> Form S with Shrink Disc RLK 608 for clamping diameter d <sub>S</sub> _____ mm
Required disc diameter _____ mm Max. permissible disc diameter _____ mm	<input type="checkbox"/> Form F, without bore or roughbored <input type="checkbox"/> Form F, with bore d <sub>F</sub> <sup>H7</sup> _____ mm	<input type="checkbox"/> Form B, without bore or roughbored <input type="checkbox"/> Form B, with bore d <sub>B</sub> <sup>H7</sup> with keyway _____ mm	<input type="checkbox"/> Form S with Shrink Disc RLK 608 for clamping diameter d <sub>S</sub> _____ mm		
<b>10. Installation conditions</b> Ambient temperature from _____ °C to _____ °C      Other information (e. g. special ambient conditions) _____					
<b>11. Estimated requirement</b> _____ pieces (one off application)      _____ pieces/month      _____ pieces/year					